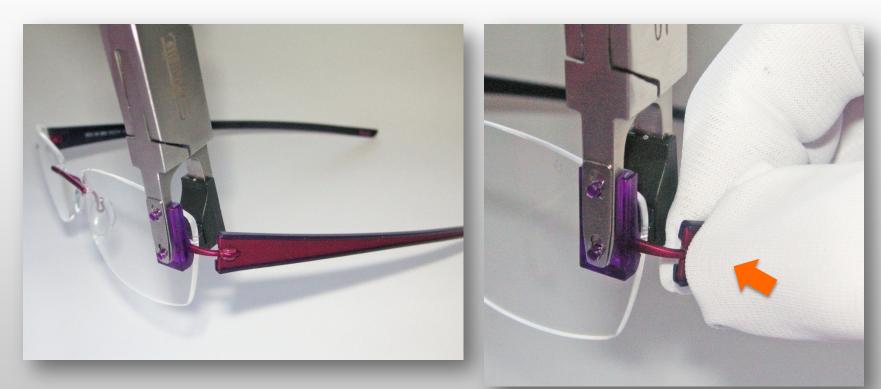


Titan Rays Adjustment Instructions

Silhouette

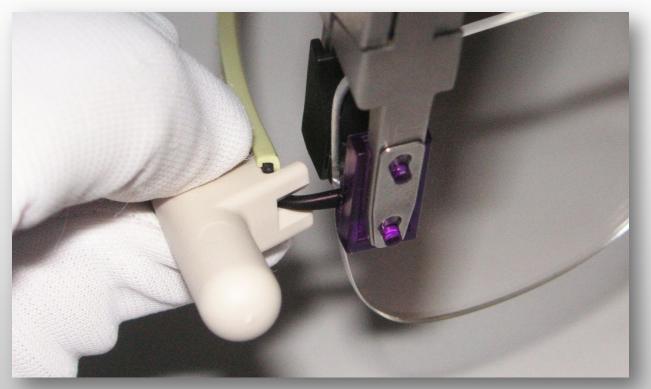
Manual Inclination



- Hold lens fixation firmly with mounting pliers.
 NOTE: Always position moveable side parts at the head of the plastic sleeves (BLS).
- 2. Enclose temple beginning firmly in the hinge area and adjust inclination angle.



Incline with Inclination Lever



Hold lens fixation firmly with mounting pliers (P 0026). Close temple appr. 30°. Place inclination lever (AC 400) on side part and hinge and adjust inclination angle as required.

* Inclination Lever allows for adjustments without removing the temple.



Temple Disassemby



- 1. Place the ear of the hinge on a table edge
- 2. Position pliers with slightly open mouth onto the temple but not on the hinge
- 3. Put slight pressure on the pliers to disassemble the temple

Silhouette

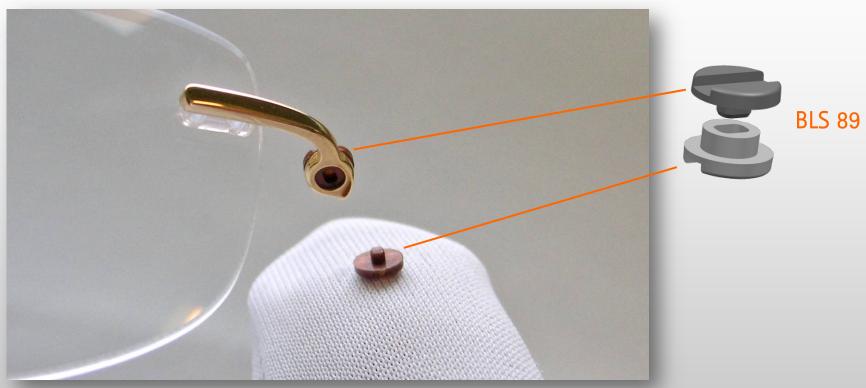
Greasing the Hinge



Grease the inside loop of hinge with high precision lubricant (P 0030). If necessary clean beforehand. Mount small plastic part. Assemble temple.

Silhouette

Fixing BLS Hinge



Place hinge-plates form-fit on both sides of the hinge loop. **NOTE:** The <u>oval</u> shape of the BLS's plug-system will ensure correct positioning.



Temple Assembly







1. Place temple exactly at the slot of the BLShinge 2. Push hinge against protected table edge as far as possible into the temple.

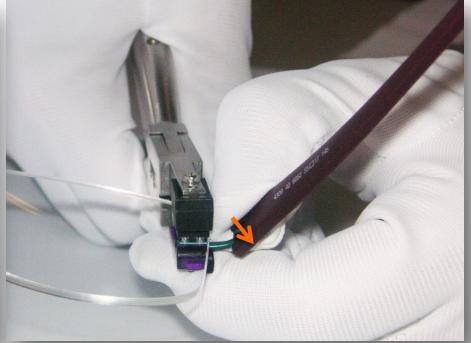
3. Place hinge a little bit above the table edge and press hinge completely in.

Silhouette

ENLARGE

Temple Opening REDUCE

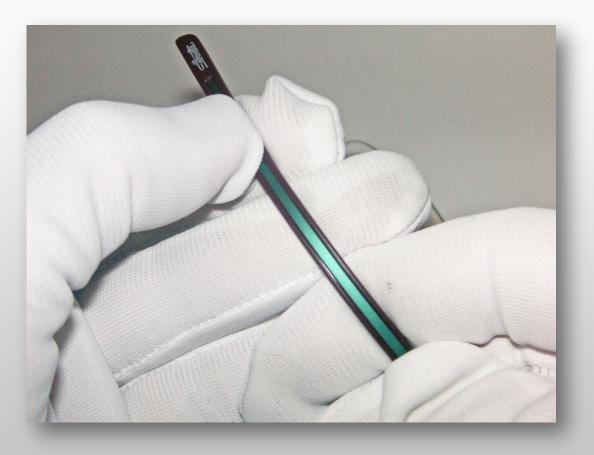




- 1. Hold lens fixation firmly with pliers.
- 2. Press side parts against a strong yet controlled table, your thumb will prevent pliers from slipping into the lens.
- 3. Hold lens fixation firmly with pliers.
- 4. Apply pressure on hinge from inside.

Silhouette

Temple Adjusting



Adjust straight temple in large movements to the shape of the wearer's head. Do not bend!